

# Pre-Analytic Phase – Preventing Errors Before the Test Begins

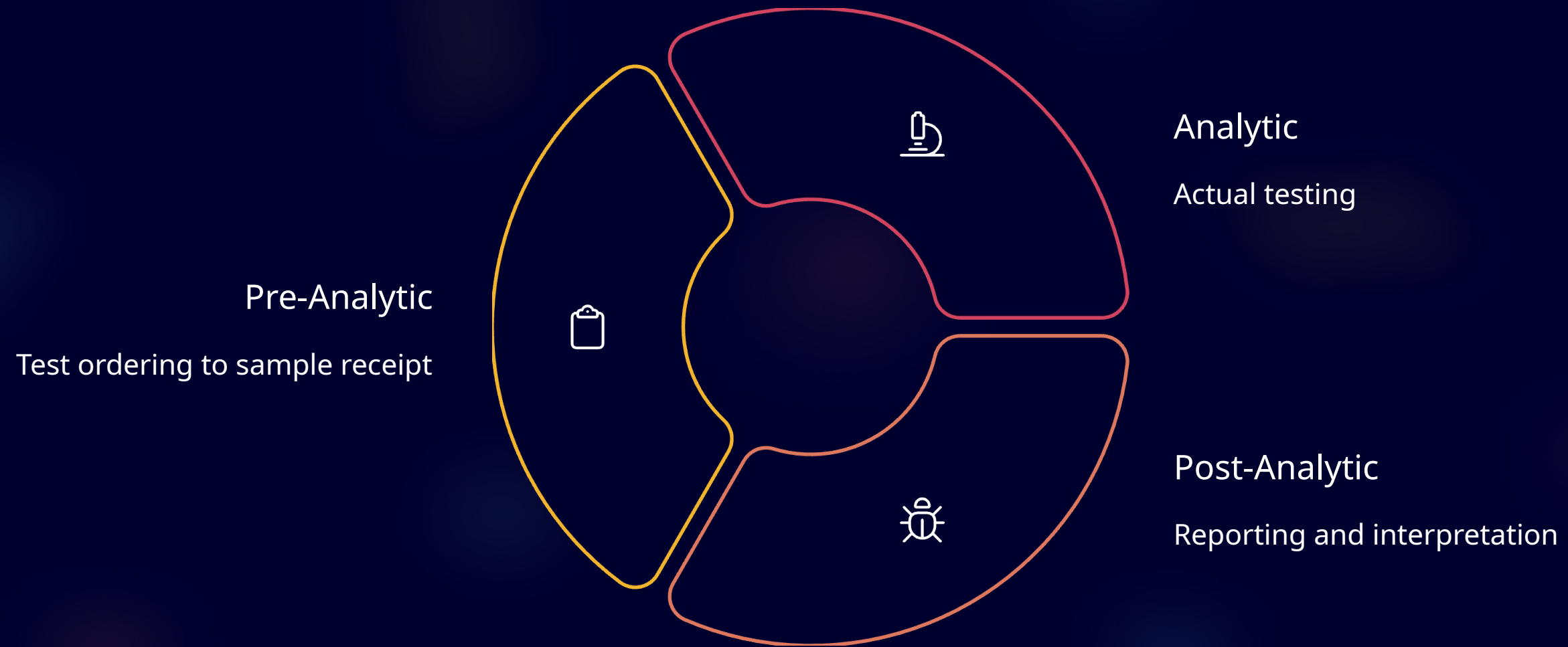
This lecture covers the critical first phase of the total testing process (TTP): the pre-analytic phase. This phase is the most error-prone and involves patient assessment, test ordering, specimen collection, labeling, and transport. We will explore real-world data on error types, the CLIA requirements for documentation and staff training, and strategies for minimizing pre-analytical risk through automation and communication.



# Learning Objectives

- Identify the most common sources of error in the pre-analytic phase and their impact on patient outcomes.
- Implement best practices in patient ID, specimen labeling, collection, and transport.
- Describe CLIA regulatory requirements for documentation, personnel training, and quality monitoring in the pre-analytic phase.
- Evaluate sample quality indicators and understand how to document and address deficiencies.

# Introduction to the Total Testing Process (TTP)



The Total Testing Process (TTP) should be understood as a continuous loop—not isolated events. Emphasize that **up to 70% of laboratory errors occur in the pre-analytic phase**, making it the most error-prone.

**Interactive Prompt:** Ask participants: "Have you ever received a mislabeled sample? How did that impact your day, your patients, or your lab?"



# Significance of the Pre-Analytic Phase

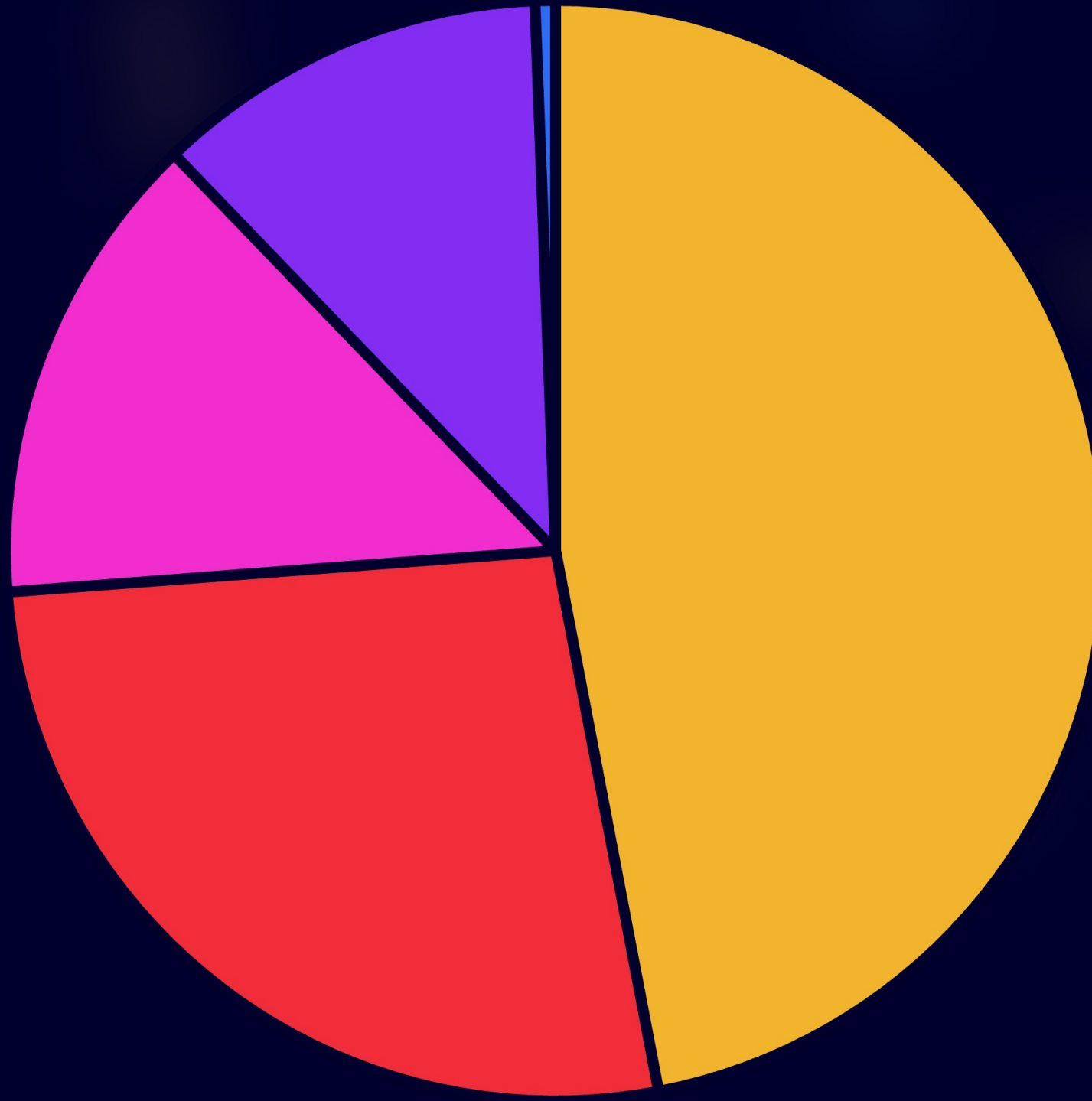
## Key Concepts

- The pre-analytic phase includes all steps from test requisition to sample arrival at the lab
- Clinical decision-making is only as accurate as the quality of the sample and data that starts the process

**Takeaway Message: Garbage in, garbage out**—The lab's performance is judged on its results, regardless of the conditions under which a specimen was obtained.



## Pre-Analytic Error Data



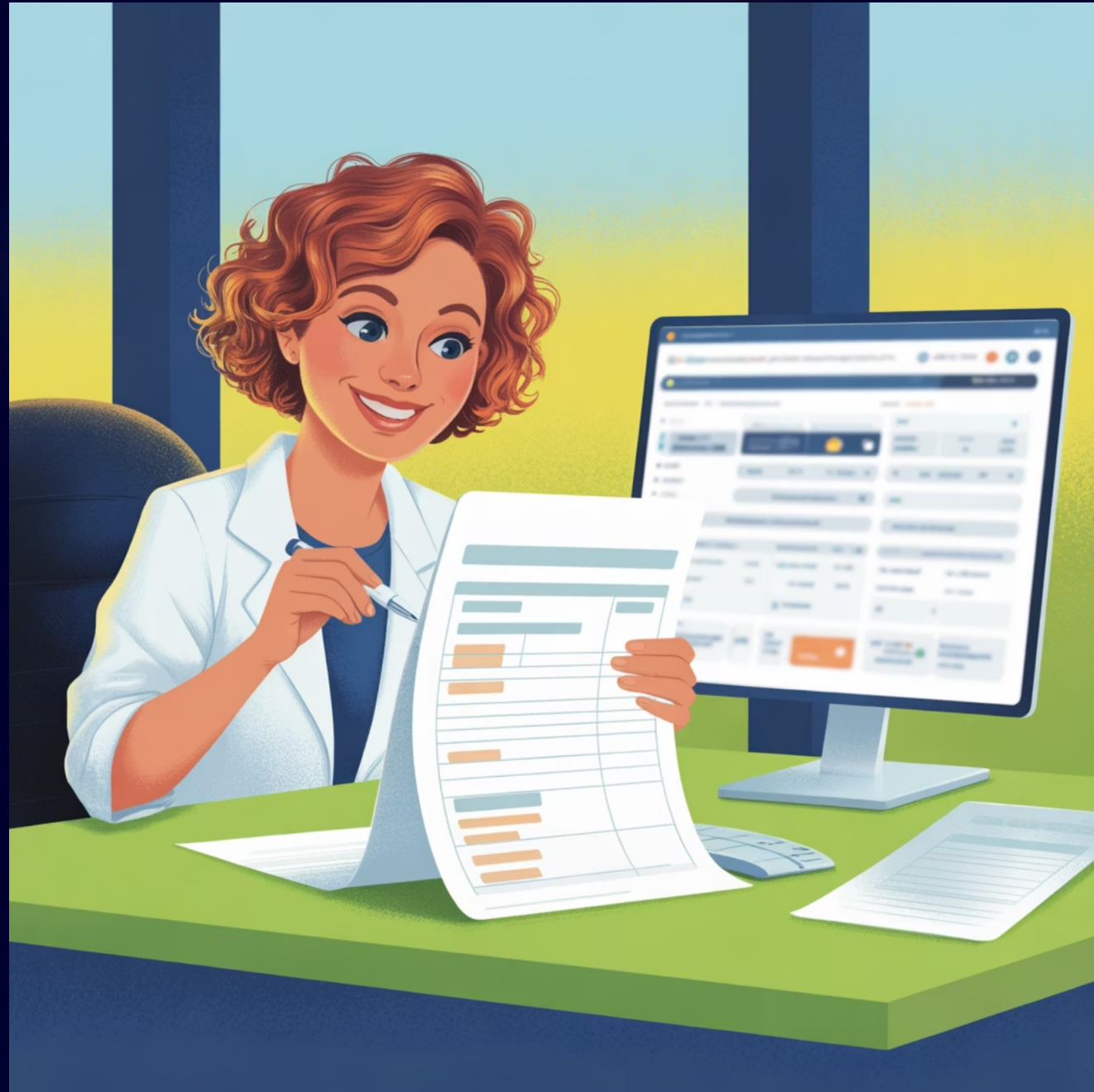


# Patient Identification Errors

- Wrong patient label on tube  
Mislabeling specimens can lead to incorrect diagnosis and treatment for multiple patients.
- Failure to use two identifiers  
CLIA requires at least two unique identifiers to confirm patient identity before specimen collection.
- Miscommunication at the point of care  
Verbal confirmation errors between staff members or with patients who may be confused.



# Test Order Entry Issues



## Common Problems

- Incomplete, unclear, or illegible requisitions
- Wrong test ordered or duplicate orders
- Missing clinical information needed for proper test interpretation
- Failure to communicate special handling requirements

These issues can lead to unnecessary testing, delayed diagnosis, and increased healthcare costs.

# Specimen Quality Issues



## Inadequate Volume

Underfilling tubes can alter test results, especially for coagulation studies where the blood-to-anticoagulant ratio is critical.



## Wrong Container

Using tubes without required anticoagulants or preservatives can invalidate results or cause specimen rejection.



## Hemolyzed Samples

Can falsely elevate certain analytes like potassium, leading to misdiagnosis of conditions like hyperkalemia.



# Specimen Transport Problems



## Delays in Delivery

Time-sensitive analytes may degrade, affecting test accuracy. For example, glucose levels in unpreserved samples decrease approximately 5-7% per hour at room temperature.



## Incorrect Temperature

Exposure to extreme temperatures can affect sample integrity. Some specimens require refrigeration while others must remain at body temperature.



## Physical Damage

Rough handling can cause hemolysis in blood samples or breakage of containers, leading to specimen loss and exposure risks.

# Case Study: Hemolysis Impact

A 68-year-old patient's blood sample was drawn through an IV line rather than by direct venipuncture. The resulting hemolyzed specimen showed a potassium level of 6.8 mmol/L (normal range: 3.5-5.0 mmol/L). The physician, concerned about hyperkalemia, ordered emergency treatment. A repeat sample collected properly showed normal potassium levels of 4.2 mmol/L.

This case demonstrates how pre-analytical errors can lead to unnecessary interventions, increased costs, and potential patient harm. Hemolysis artificially elevates potassium levels as red blood cells rupture and release their intracellular contents.



Hemolysis  
blood  
sample

# CLIA Requirements: Written SOPs

## Comprehensive Documentation

Step-by-step procedures for sample collection, labeling, and transportation must be documented in writing.

## Accessibility

SOPs must be readily available to all staff involved in specimen handling at all times.

## Regular Updates

Procedures must be reviewed annually and updated whenever processes change.

## Compliance Verification

Documentation must include methods to verify that procedures are being followed correctly.

CLIA expects these SOPs to be detailed enough that any qualified staff member could follow them correctly, even if performing the task for the first time.



# CLIA Requirements: Personnel Training

## Training Documentation

- Initial training records for all staff
- Ongoing competency assessments (typically semi-annual for first year, annual thereafter)
- Remedial training documentation when errors occur
- All records must be available for audits

## Competency Assessment Methods

- Direct observation of routine patient test performance
- Monitoring the recording and reporting of test results
- Review of intermediate test results or worksheets
- Assessment of test performance through testing previously analyzed specimens
- Problem-solving skills assessment

**Interactive Prompt:** "How often does your lab track specimen rejection rates—and what actions do you take?"

# CLIA Requirements: Quality Monitoring

$\leq 2\%$

Target Rejection Rate

Industry benchmark for specimen rejection  
due to pre-analytical errors

100%

Documentation Rate

All rejected specimens must be  
documented with reason for rejection

30 days

Review Timeline

Maximum period between quality indicator  
reviews

CLIA requires laboratories to track rejection rates due to hemolysis, labeling errors, or delays, analyze trends, and conduct root cause analyses when problems are identified. This data must be used to implement corrective actions and prevent recurrence.

# Best Practices: Automation



## Electronic Systems





Use **electronic medical records (EMRs)** and **laboratory information systems (LIS)** for order entry

- Implement barcode specimen labeling to minimize transcription errors
- Utilize automated specimen processing equipment when possible
- Set up electronic alerts for specimen quality issues

Automation reduces human error and provides an audit trail for troubleshooting when problems occur.



# Best Practices: Standardization

-  Consistent Procedures
  - Ensure all staff follow the same SOPs, regardless of shift or department.
-  Collection Checklists
  - Use standardized checklists at the collection site to prevent omissions.
-  Color-Coded Systems
  - Implement visual cues like color-coding for different specimen types and tests.
-  Reference Materials
  - Display a laminated chart at the point of collection that outlines acceptable sample types for each test.

# Best Practices: Communication Protocols



## Clear Lines of Communication

Foster direct channels between lab and clinical staff to quickly resolve issues.



## Electronic Alerts

Use automated notifications for rejected specimens or when order clarification is needed.



## Regular Feedback

Provide collection sites with regular reports on their error rates and improvement opportunities.

Promote a **culture of safety** where front-line staff are encouraged to report near-miss events without fear of punishment.



# Specimen Transport Logistics

## Temperature Control

Use **validated transport containers** that maintain appropriate temperatures

- Include temperature monitoring devices for sensitive specimens
- Establish clear guidelines for different specimen types

## Time Limits

- Define maximum transport times for each specimen type
- Implement tracking systems to monitor transit times
- Develop contingency plans for delays (weather, traffic)



# Standardized Specimen Collection Procedures

## Develop Standardized Procedures

Implement standardized procedures for specimen collection, labeling, and transport to ensure consistency and accuracy.

## Establish Integrity Verification

Create procedures to verify specimen integrity, including appropriate collection containers, preservation techniques, and sample storage conditions.

## Provide Comprehensive Training

Train laboratory personnel involved in specimen collection, handling, and transportation, including proper techniques, safety measures, and adherence to CLIA regulations.

## Maintain Accurate Documentation

Keep complete documentation of specimen collection, including patient identification, date and time of collection, and any deviations from standard procedures.



# Requisition and Test Ordering

## Requisition Accuracy

Implement measures to ensure accurate patient identification, appropriate test orders, and clear and complete requisition forms.

## Review and Verification

Establish a process for review and verification of test orders, including verifying the medical necessity, appropriateness, and completeness of test requests.

## Communication

Develop effective communication channels with healthcare providers to clarify and resolve any discrepancies or ambiguities in test orders.

## Requisition Storage

Establish proper storage and retrieval mechanisms for requisition forms, ensuring confidentiality and accessibility when needed.

# Summary: Preventing Pre-Analytic Errors

## Key Takeaways

- The pre-analytic phase accounts for up to 70% of all laboratory errors
- Patient identification and specimen quality are the most common error sources
- CLIA requires comprehensive documentation, training, and quality monitoring
- Automation, standardization, and clear communication are essential for error reduction

## Action Steps

1. Review your current pre-analytic procedures
2. Implement a tracking system for specimen rejection rates
3. Provide regular feedback to collection sites
4. Create visual aids for proper specimen collection
5. Foster a non-punitive culture for error reporting

Remember: The quality of laboratory results can never exceed the quality of the specimen that enters the laboratory.